

Split

Dart Aerospace Ltd.

Date: Tuesday, 03/06/2008 7:32:57 AM
 *User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLUG
Job Number	: 39661 - 1	Part Number	: D2057
Estimate Number	: 10930	Drawing Number	: D2057 PRELIM
P.O. Number	:	Project Number	: N/A
This Issue	: 03/06/2008	Type	: MACHINED PARTS
Prsh Rev.	: NC	Drawing Revision	: PRELIM
First Issue	: / /	Material	:
Previous Run	: 39432	Due Date	: 10/06/2008
Written By	:	Qty:	30 Um: Each
Checked & Approved By	:	(S)	
Comment	: Est D 02.08.22 Make in Cobra KJ Est Rev:E 08-05-27 as per ECN1195P DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R0750	6061-T6 Round Bar .750"
		
	Comment: Qty.: 0.1050 f(s)/Unit Total : 3.1500 f(s) 6061-T6 Round Bar .750" Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod (M6061T6R0.750) Batch M103857	mmv= 08/06/04
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		
	Comment: HARDINGE CNC LATHE SMALL Make as per Dwg D2057 and Folio FA260. Break all sharp edges 0.015 max. Do not drill Ø0.1911	DSP/mmv= 08/06/04
3.0	QC2	DIMENSIONAL CHECK
		
	Comment: DIMENSIONAL CHECK	DSP/mmv= 08/06/04
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	S3 08/06/04
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		
	Comment: FINAL INSPECTION/W/O RELEASE	
Job Completion		MF 08-06-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

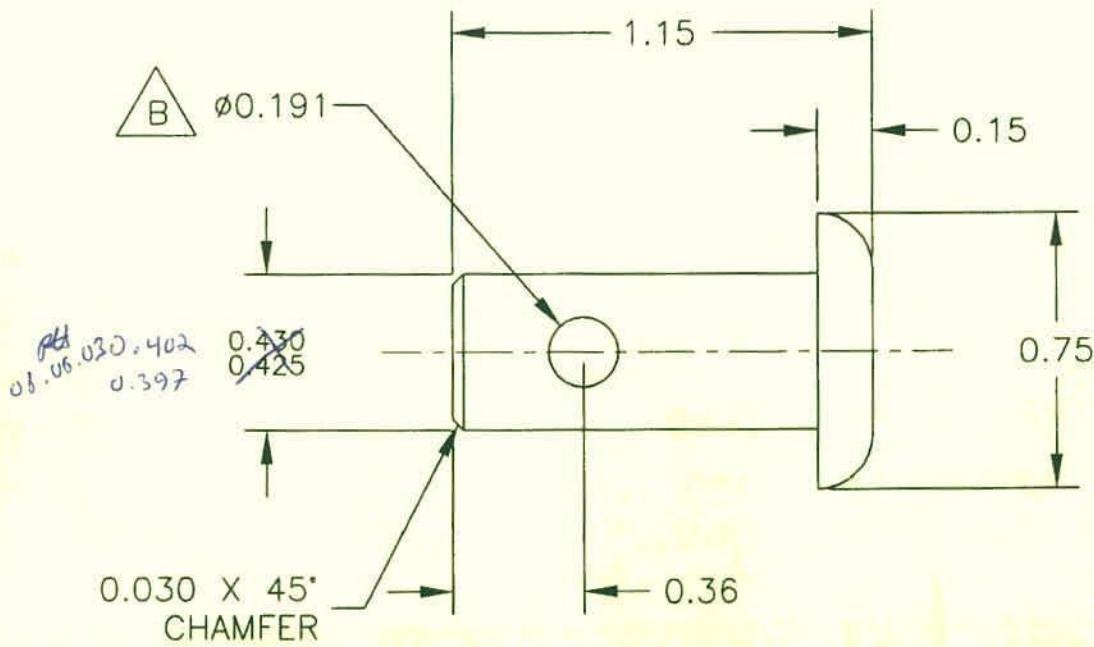
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. REV. B D2057 SHEET 1 OF 1
DATE		TITLE SCALE
98.10.15		PLUG 2:1
A	92.03.13	NEW ISSUE
B	98.10.15	REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)

RELEASED
98.10.16 PS

~~UNDER REVIEW~~
08.05.37 PH
0.430/0.425 TO
BECOME SMALLER BK
D2057-1031-104 IS
CHANGING

MATERIAL: 6061-T6 ROD (QQ-A-225/8)

FINISH: NONE

BREAK ALL SHARP EDGES 0.015 MAX

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD Work Order: 39661
Description: Part Number: D2057
Inspection Dwg: D2057 Rev: PTELIM Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>MMP/DIP</u>	Audited by:	<u>JNL</u>	Prototype Approval:	<u>N/A</u>
Date:	<u>08/06/04</u>	Date:	<u>08/06/04</u>	Date:	<u>N/A</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

